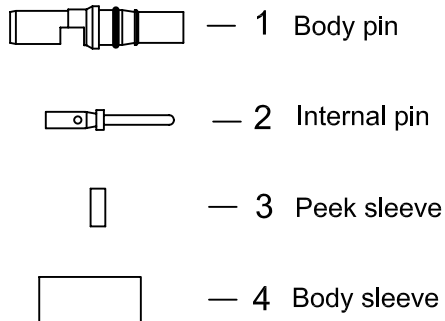


Parts list

P.N. 110963



P.N. 110720



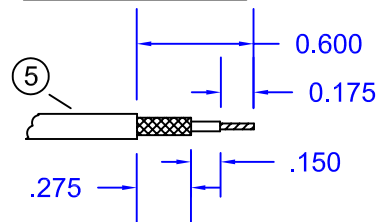
Tools list

Available at www.accuglassproducts.com

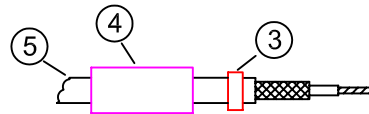
P.N. 100908 Hex crimp tool for body pin
 P.N. 100190 Crimp tool for internal pin
 P.N. 100935 Extraction tool

Assembly Instructions

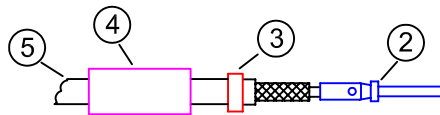
Cable prep.



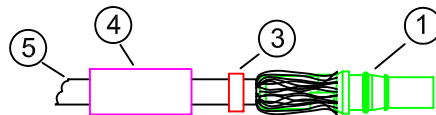
Connector Installation



1. Slide PEEK sleeve over cable.

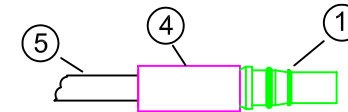


2. Crimp male pin to cable using crimp tool P.N. 100190 (set at #5).

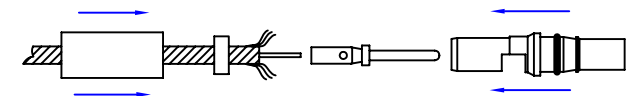


3. Slide body socket onto cable and fan shield evenly over body socket.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



4. Slide body sleeve over shield and part of body socket. Crimp assembly using P.N. 100908



Notes :

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Accu-Glass Products Inc.
 25047 Anza Drive
 Valencia, CA 91355
 TEL 818-365-4215
 FAX 818-365-7074
accuglassproducts.com



Material

Tolerances unless otherwise specified
 Decimal Angular
 .xx= +/- .005 +/- 1°
 .xxx= +/- .002

Title

Coaxial Crimp Assembly

Drawn By	M.Wilson	DWG NO.	A110963	Date	8-29-07
Approved		PDFE		Cage Code : 4HCQ8	