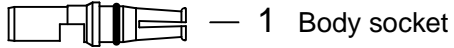
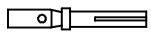


## Parts list

P.N. 100909



— 1 Body socket



— 2 Socket

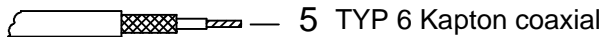


— 3 Peek sleeve



— 4 Body Sleeve

P.N. 100720



— 5 TYP 6 Kapton coaxial

## Tools list

Available at [www.accuglassproducts.com](http://www.accuglassproducts.com)

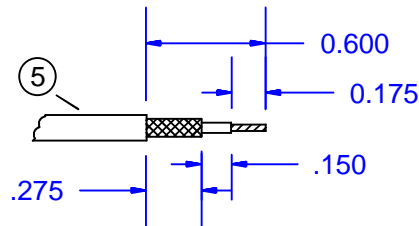
P.N. 100908 Hex crimp tool for body socket

P.N. 100190 Crimp tool for internal socket

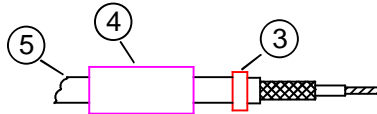
P.N. 100935 Extraction tool

## Assembly Instructions

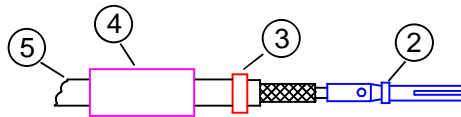
### Cable prep.



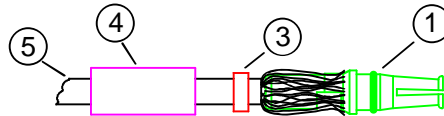
### Connector Installation



1. Slide PEEK and body sleeve over cable.

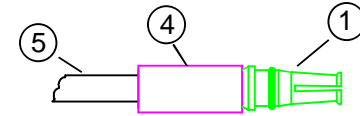


2. Crimp female socket to cable using crimp tool P.N. 100190 (set at #5).

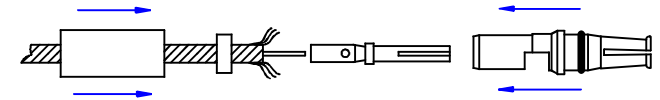


3. Slide body socket onto cable and fan shield evenly over body socket.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	Changed cable part number to 100720	07/21/2014	Ligeti



4. Slide body sleeve over shield and part of body socket. Crimp assembly using P.N. 100908



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Notes :

**\* UNCONTROLLED WEB COPY \***

Material		Title	
Tolerances unless otherwise specified		Coaxial Crimp Assembly	
Decimal	Angular	Rev A	
.xx= +/- .005	+/- 1°	Drawn By	M.Wilson
.xxx= +/- .002		DWG NO.	A100909
Approved		Date	9-13-07
		Cage Code : 4HCQ8	